



# PM CHECK LIST

**Sterilizer PM Kit (RPI Part #PCK232)**  
**for parts to fit the Delta AF10, XL10 and Q10 sterilizers**

PART	RPI PART #	STERILIZER PM TIP
<input type="checkbox"/> Door Gasket	PCG066	Remove the old door gasket. Clean the gasket groove and chamber face ring surface. For easy installation of the new gasket, use the “star” or “North-South-East-West” method (ie. begin installing the gasket at the top of the door, then the bottom, then the left side, then the right side, and then everything in between making sure that the gasket fits flush without bumps or gaps).
<input type="checkbox"/> Door Spacer	PCS067	Take CAUTION when removing or installing the door spacer – the door’s tabs can be sharp. To install door spacer, place the spacer on and over the door tabs. The spacer MUST lie flat against the door.
<input type="checkbox"/> Filter - Fill Line (Sintered Bronze)	PCF009	Remove all trays from the chamber. Remove the chamber filter with the fill chamber tube. Clean chamber. Install new filter with the fill chamber tube, making sure that it is placed at the bottom and center of the chamber.
<input type="checkbox"/> Filter In-Line Assembly (Screen Type)	PCF233	Remove Filter In-Line Assembly, located to the left of the Filter - Fill Line (RPI Part #PCF009), by pulling the small stainless steel handle. Install new filter by pushing it in to the Chamber Port.
<input type="checkbox"/> Reservoir Filter Kit (Sintered Bronze)	PCK167	Remove the sterilizer cover, drain and clean the reservoir if necessary when removing the old reservoir filter. Be sure to install the new o-ring when installing the new filter. Refill with distilled water only.
<input type="checkbox"/> HEPA Filter	RPF644	Locate HEPA Filter and cut cable tie. Note the direction of the arrow on the filter and remove tubing. Install new filter in the same direction as the old filter and mount with a new cable tie.
<input type="checkbox"/> Compressor Filter	SCF002	Remove pump filter cover. Remove filter and clean out any dust or debris. Replace filter and the cover.
<input type="checkbox"/> Sterilizer	-	After replacing the PM parts: <ul style="list-style-type: none"> <li>• If you have not yet checked and cleaned the Chamber and Reservoir, do so at this time. (Note: Debris is the number one reason for Solenoid Valve failure).</li> <li>• Refill reservoir with distilled water only.</li> <li>• Conduct a temperature check using a Max Register Thermometer (RPI Part #RPT113).</li> <li>• Conduct a pressure check to identify any leaks that may need to be addressed.</li> </ul>



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