



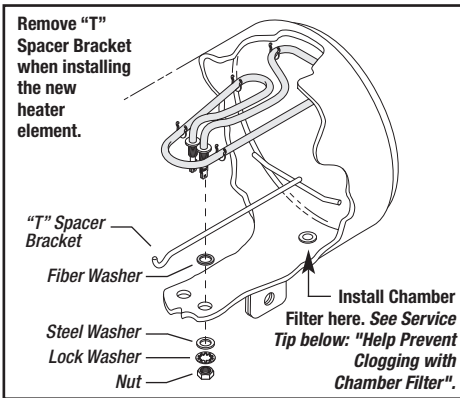
replacement parts industries, inc.

"The Alternate Source"®

CALL 800-221-9723 or 818-882-8611 • FAX 818-882-7028  
E-MAIL: techsupport@rpiparts.com • WEBSITE: www.rpiparts.com

## RCH118 HEATER ELEMENT INSTALLATION NOTE

When installing the Heater Element (RPI Part #RCH118) in earlier M7 models, you can discard the "T" Spacer Bracket since it is not needed. This newer style heater element includes spacers attached to the element. See the figure to the right.



*Please note that with some models, it is common that the spacers will not come in direct contact with the chamber.*

### Service Tip

#### ***Help Prevent Clogging with Chamber Filter***

With the "T" Spacer Bracket removed, and the new shape of the Heater Element (RPI Part #RCH118), you now have access to the back of the unit. This will allow you to easily install Fill/Vent Mesh Chamber Filter (RPI Part #MIF062) into the Water Fill and Exhaust line to help prevent clogging. See the figure above.



MIF062 is sold  
(2) per package